

12/3/07

Production/Admin:
Date
Received/Costing
Initial

Location

Initials of receiver (if shipment OK) Level 12

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Discrepancies

Date: 12/3/07
Supplier: MARMON
Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Yes ☒ No ☐
Cash: Yes ☒ No ☐
Cr: Yes ☒ No ☐

Receiving Report

Batch No:

M/A 1120

Date P/O:

16519

Release Note Attached: Yes ☒ No ☐

Waybill Attached: Yes ☒ No ☐

Shipment Complete: Yes ☒ No ☐

QC6 Inspection: Yes ☒ No ☐

Work Order: Yes ☒ No ☐

N/A

N/A

N/A

N/A

N/A

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRRB Qty/ Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-MAR001 Marmon/Keystone Canada Ltd.											
PO16519	1		M304TR0.750W.049 f	f	3/26/12	3/27/12	300.0000	\$2.24	0.0000	0	\$670.60
CAD	No		304 RD Tube .750 x .049W	f	300.0000	DESI02		\$670.60	0.0000	0	
			121170								
	2		M304TS0.750W.065 f	f	3/26/12	3/27/12	600.0000	\$2.32	0.0000	0	\$1,389.52
	No		304 SQ Tube .75x.75x.065W	f	600.0000	DESI02		\$1,389.52	0.0000	0	
			121170								
	3		M6061TT6T0.625W.0 f	f	3/26/12	3/27/12	48.0000	\$2.40	0.0000	0	\$115.03
	No		.49 6061-T6 RD Tube .625 x.049W	f	48.0000	DESI02		\$115.03	0.0000	0	
			121170								
Total Received Quantity:											948.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$2,175.16
Total Balance Due Quantity:											0.0000



Marmon/Keystone Canada Inc. ACIERS SPÉCIALISÉS

PACKING SLIP

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

290 Chemin du Tremblay
Boucherville QJ CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE... 1

Order : 1114604

Date... : 03/23/2012

YOUR ORDER NO. P016519

SALESPERSON
G. Duvalde

F.O.B.
BOUCHERVILLE

SHIP VIA
TST OVERLAND #222212

Ordered	Description	Number	Quantity	Back
01	STAINLESS STEEL WELDED TUBE W-TUBE 304L 3/4 X .049 A269/249 STW .750 .049 304L Tariff Number: 7306.40.90.10 Cust. part#: M304TR0.750W.049 HT# : 836012 HT# : 949534 HT# : 949536 Total...	5	100/FT 160/FT 40/FT 300/FT	Back Ordered
02	STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X .065 STO .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#: M304T50.750W.065 HT# : 9K54 Total...	15	100/FT 160/FT 40/FT 300/FT	Back Ordered
03	ALUMINUM SMLS TUBE ATS .625 .049 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.625W.049 HT# : F00010801 Total...	4	48/FT 48/FT	Back Ordered

No. of Bds/Pieces 1 / 0 Total Weight 479

Customers..

A Marmon Distribution Services/Berkshire Hathaway Company

290 Chemin du Tremblay
 Boucherville Qc CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PAGE... 1
 Order : 1114604
 Date... : 03/23/2012

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY ON CAN K6A 1K7

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

SOLD TO:

SHIP VIA
 TST OVERLAND #222212
 F.O.B.
 BOUCHERVILLE
 SALES PERSON
 G. Dulude
 YOUR ORDER NO.
 P016519

Ordered	Description	Number	Quantity	Back
01	STAINLESS STEEL WELDED TUBE W-TUBE 304L 3/4 X .049 A269/249 STW .750 .049 304L Tariff Number: 7306.40.90.10 Cust. part#: M304TRO.750W.049 HT#.....: 836012 HT#.....: 949534 HT#.....: 978531 Total.....	5 8 2 15	100/FT 160/FT 40/FT 300/FT	Ordered
02	STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4" X .065 304APC .750 .065 Tariff Number: 7306.40.90.10 Cust. part#: M304T50.750W.065 HT#.....: 9KV3 Total.....	30 30 30	400/FT 400/FT 600/FT	Ordered
03	ALUMINUM SMLS TUBE ATS .625 .049 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.625W.049 HT#.....: F00010801 Total.....	4 4	48/FT 48/FT	Ordered
Fax all papers to Linda Lacelle 613-632-1053 rev: 01/11 GD				
Description		pieces	Shipped	Back

No. of Pds/Pieces 1 / 0
 Total Weight..... 479

Customers..

CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

HEAT NO.:	9KV3	COIL NO.:	059KV3 A
Type:	304		
Size:	0.750" x 0.750" x 0.065" x 240.000"		
Finish:	As Welded		
Your P.O. #:	MX3129		
Item Code:	STO.750.750.065		

CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0530	1.6770	0.0300	0.0010	0.4040	18.1970	N/R	8.0960
N/R	Ti	Al	N	Co	Cb	N/R	N/R
N/R	N/R	N/R	0.0520	N/R	N/R		

MECHANICAL PROPERTIES:

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
P.S.I. 49390	P.S.I. 97530	% 47.29	85 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 11/29/2011

O.C. Reviewed
12/12/11

Rob Kaminski
Metallurgical Lab Technician

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)



Rathgibson Janesville LLC
2505 FOSTER AVENUE
JANESVILLE, WISCONSIN 53547-0389 U.S.A.
PHONE 608-754-2222, FAX 608-754-0889

Notified Body TUV Rheinland N.A., ISO 9001:2008 Cert No. 74 100 2835 (DARI), 74 300 2835 (ANAB), PED 01 202 USA/C-02 0891, AD-WO 01 202 USA/A-05 0473

CERTIFIED REPORTS OF TESTS

Page 1 of 1

per EN 10204-3.1

CUSTOMER ORDER # C249008/1

PURCHASE ORDER # MN2715

CERTIFICATION DATE 1/21/2012 10:24:32AM

SHIP VIA

RG TRANSPORT

COLLECT

SHIP TO STEELCARE

400 LONGWOOD RD

PLANT 6

HAMILTON, ONTARIO, L8P 4Z3

CANADA

DESCRIPTION

0.750" X 0.049" AVG TP304/TP304L ASME/ASTM SA249/A249/A269/A554

PRODUCT TYPE

WELDED TUBE, BEAD REDUCED, BRIGHT SOLUTION ANNEALED

HEAT TREATMENT

1900F (1040C) MIN, QUENCHED IN INERT GAS ATM

REVISION DATE

ASME SA249-E10, ASTM A249-10a, A269-10, A554-10

ITEM NUMBER

JT0750044530403300020

QUANTITY

100 FT

NUMBER OF PIECES

5

MELT ORIGIN

USA

MELT PRACTICE

EXAM / AOD

MADE IN USA

CHEMICAL ANALYSIS (WT%)

Heat #	C	Mn	P	S	Si	Cr	Ni	Mo	Cu	Co	N
836012	0.015	1.55	0.031	0.0090	0.41	18.3	8.10	0.41	0.49	0.16	0.07

POSITIVE MATERIAL ID
OK (ASTM E1476)

MECHANICAL TEST(S)

YIELD STRENGTH (0.2% OFFSET)

60000 PSI (414 MPa)
61700 PSI (426 MPa)

TENSILE STRENGTH

97000 PSI (669 MPa)
96000 PSI (662 MPa)

ELONGATION (% IN 2")

57
53

HARDNESS

HRB 88
HRB 88

FLANGE TEST - PASS

REVERSE BEND - PASS

FLATTENING TEST - PASS

FLARE TEST - PASS

REVERSE FLATTENING - PASS

EDDY CURRENT - PASS

DIMENSIONS - PASS

ADDITIONAL TEST(S)

N/A

ATTENTION:

Rathgibson Janesville LLC does not use mercury, lead, sulfur or any special metal alloy which is listed in the material marking. There are no known detrimental materials in the line marking ink. Weld repair was not used to manufacture this product. Rathgibson's standard steel tubing manufacturing process does not use any of the products listed in the U.S. Clean Air Act of 1990, and is compliant with the European Community RoHS Directive 2002/95/EC. We hereby certify that the material described herein has been manufactured, inspected, and tested to be in accordance with the applicable specifications as stated in the ORDER DATA portion of this report. Technical inquiries regarding this form should be directed to the Technical Services Group. All other assistance concerning this certification should be directed to the preparer (see below). For purposes of determining conformance with the specifications, dimensional requirements shall be rounded in accordance with the rounding-off method of ASTM practice E 29 as noted in section 3.4.4.

Cert ID: 292417-2012-1-21
MTR-01 Rev. 7 Rev. Date 08/11/2010

Michael Aston, Quality Assurance Manager, CQE, MR

Peggy Tuesday, MILL CERTIFICATION

A.C. Reviewed
1/23/2012

COGNOME Phase not - This component was turned out to surface in two class condition being correctly tested, at which time it was shown to be in alignment with the drawing. For your production process, it is shown as it arrived. If any shortage or damage is discovered, please a full description must be by transportation agent or waybill when signing.

RECORD - Material Safety Data Sheet for this product have been supplied to your purchasing Department and can also be downloaded from RTHGIBSON.COM/MSDS. CAUTION: Processing that results in fumes, dust, or solutions may cause lung disease. See Material Safety Data Sheet for additional information.

SHALL NOT REPRODUCE - This certificate of test results shall not be reproduced, except in full, without express written approval of Rathgibson Janesville LLC.



RathGibson Janesville LLC
2505 FOSTER AVENUE
JANESVILLE, WISCONSIN 53547-0389 U.S.A.
PHONE 608-754-2222, FAX 608-754-0889

CERTIFIED REPORTS OF TESTS

per EN 10204:3.1

Notified Body TUV Rheinland NA, ISO 9001:2008 Cert. No. 74 100-2835 [DAR], 74 900-2835 [ANAB],
PED 01 202 USA/Q-02 0691, AD-WO 01 202 USA/A-06 8473

CUSTOMER ORDER #	C246776/2	SOLD TO	MARMONKEYSTONE CANADA INC
PURCHASE ORDER #	BN2541		1200 HERITAGE RD
CERTIFICATION DATE	9/26/2011 4:04:36PM		BURLINGTON, ONTARIO, L7L 4X9
SHIP VIA	CUST P/U		CANADA
DESCRIPTION	0.750" X 0.049" AVG TP304/TP304L ASME/ASTM SA249/A249/A269/A554		
PRODUCT TYPE	WELDED TUBE, BEAD REDUCED, BRIGHT SOLUTION ANNEALED		
HEAT TREATMENT	1900F (1040C) MIN, QUENCHED IN INERT GAS ATM		
REVISION DATE	ASME SA249-E10, ASTM A249-10a, A269-10, A554-10		
SHIP TO	STEELCARE	ITEM NUMBER	JT0750044S30403300020
	400 LONGWOOD RD	QUANTITY	1,000 FT
	PLANT 6	NUMBER OF PIECES	50
	HAMILTON, ONTARIO, L8P 4Z3	MELT ORIGIN	USA
	CANADA	MELT PRACTICE	EAM / AOD

MADE IN USA

CHEMICAL ANALYSIS (WT%)

Heat #	C	Mn	P	S	Si	Cr	Ni	Mo	Cu	Co	N
949534	0.017	1.65	0.031	0.0100	0.50	18.1	8.10	0.38	0.59	0.20	0.06

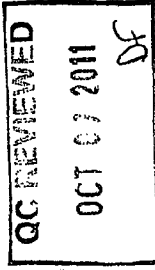
POSITIVE MATERIAL ID
OK (ASTM E1476)

MECHANICAL TEST(S)

YIELD STRENGTH (0.2% OFFSET)	TENSILE STRENGTH	ELONGATION (% IN 2")
61300 PSI (423 MPa)	98000 PSI (676 MPa)	59
61800 PSI (426 MPa)	97000 PSI (669 MPa)	55
FLANGE TEST - PASS	REVERSE BEND - PASS	REVERSE FLATTENING - PASS
FLATTENING TEST - PASS	FLARE TEST - PASS	EDDY CURRENT - PASS

ADDITIONAL TEST(S)

N/A



ATTEST: RathGibson Janesville LLC does not use mercury, lead, sulfur or any special metal alloy which is liquid at ambient temperature in its product or facility. There are no known detrimental materials in the line marking ink. Weld repair was not used to manufacture this product. RathGibson's stainless steel manufacturing process does not use any of the products targeted in the U.S. Clean Air Act of 1990, and is compliant with the European Community RoHS Directive 2002/95/EC. We hereby certify that the material described herein has been manufactured, inspected, and tested to be in accordance with the applicable specifications as stated in the "ORDER DATA" portion of this report. Technical inquiries regarding this form should be directed to the Technical Services Group. All other assistance concerning this certification should be directed to the preparer (see below).

Cert ID: 284513-2011-9-26
MTR8-01 Rev. 7 Rev. Date 06/11/2010

Susan Saunders, MILL CERTIFICATION COORDINATOR

Michael Aston, Quality Assurance Manager, CQE, MR

COSIGNEE Please note - This consignment was turned over to carrier in first class condition being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

MSDS - Material Safety Data Sheets for this product have been supplied to your Purchasing Department and can also be downloaded from B2B.rathgibson.com. Processing and results of inspection, test, or analysis may cause long delays. See Material Safety Data Sheets for Additional Information.

SHALL NOT REPRODUCE - This certificate of test results shall not be reproduced, except in full, without express written approval of RathGibson Janesville LLC.



Rathgibson Janesville LLC
2505 FOSTER AVENUE
JANESVILLE, WISCONSIN 53547-0389 U.S.A.
PHONE 608-754-2222, FAX 608-754-0889

CERTIFIED REPORTS OF TESTS
per EN 10204:3.1
Notified Body TÜV Rheinland N.A. ISO 9001:2008 Cert. No. 74 100 2835 (DAR), 74 300 2835 (ANAB),
PED 01 202 USA-02 0691, AD-WO 01 202 USA-A-06 8473

Page 1 of 1

CUSTOMER ORDER #	C249008/1	SOLD TO	MARMONKEYSTONE CANADA INC	SHIP TO	STEELCARE
PURCHASE ORDER #	MN2715		1200 HERRITAGE RD		400 LONGWOOD RD
CERTIFICATION DATE	1/21/2012 10:21:47AM		BURLINGTON, ONTARIO, L7L 4Y9		PLANT 6
SHIP VIA	RG TRANSPORT		CANADA		HAMILTON, ONTARIO, L8P 4Z3
COLLECT					CANADA
DESCRIPTION	0.750" X 0.049" AVG TP304/TP304L ASME/ASTM SA249/A249/A269/A554			ITEM NUMBER	JT0750044S30403300020
PRODUCT TYPE	WELDED TUBE, BEAD REDUCED, BRIGHT SOLUTION ANNEALED			QUANTITY	40 FT
HEAT TREATMENT	1900F (1040C) MIN, QUENCHED IN INERT GAS ATM			NUMBER OF PIECES	2
REVISION DATE	ASME SA249-E10, ASTM A249-10a, A269-10, A554-10			MELT ORIGIN	USA
				MELT PRACTICE	EAM / AOD
				MADE IN USA	

CHEMICAL ANALYSIS (WT%)										
Heat #	C	Mn	P	S	Si	Cr	Ni	Mo	Cu	Co
978536	0.020	1.61	0.035	0.0140	0.39	18.2	8.10	0.44	0.52	0.22
									0.06	

POSITIVE MATERIAL ID
OK (ASTM E1476)

MECHANICAL TEST(S)			TENSILE STRENGTH			ELONGATION (% IN 2")			HARDNESS		
YIELD STRENGTH (0.2% OFFSET)			63100 PSI (435 MPa)			53			HRB 85		
61300 PSI (423 MPa)			100000 PSI (689 MPa)			53			HRB 85		
FLANGE TEST - PASS			REVERSE BEND - PASS			DIMENSIONS - PASS					
FLATTENING TEST - PASS			FLARE TEST - PASS			EDDY CURRENT - PASS					
ADDITIONAL TEST(S)			N/A								

ATTENTION: Rathgibson Janesville LLC does not use mercury, lead, sulfur or any special metal alloy which is liquid at ambient temperature in its product or facility. There are no known detrimental materials in this line marking ink. Weld repair was not used to manufacture this product. Rathgibson's stainless steel tubing manufacturing process does not use any of the products listed in the U.S. Clean Air Act of 1990, and is compliant with the European Community RoHS Directive 2002/95/EC. We hereby certify that the material described herein has been manufactured, inspected, and tested to be in accordance with the applicable specifications as stated in the "ORDER DATA" portion of this report. Technical inquiries regarding this form should be directed to the Technical Services Group. All other assistance concerning this certification should be directed to the preparer (see below). For purposes of determining conformance with the specifications, dimensional requirements shall be rounded in accordance with the rounding-off method of ASTM practice E 29 as noted in section 6.4.4.

Cert ID: 292414-2012-1-21
MT1R8-01 Rev. 7 Rev. Date 06/11/2010

Michael Aston, Quality Assurance Manager, COE, MR

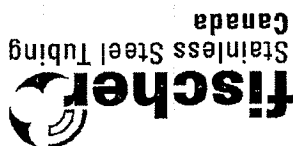
Peggy Truesdell, MILL CERTIFICATION

A.C. Reviewed
08/02/06/12

DISCLAIMER: Please note - This certification was turned over to earlier in that class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment terminates. For your protection please examine shipment as it arrives. If any damage or damage is discovered, have a full description made by transportation agent or vessel before signing.

Tests: Material Safety Data Sheet for this product have been supplied to your Purchasing Department and can also be downloaded from <http://www.rathgibson.com>. CAUTION: Processing and results in time, date, or conditions may cause lung disease. See Material Safety Data Sheet for additional information.

SHALL NOT REPRODUCE - This certificate of test results shall not be reproduced, except in full, without express written approval of Rathgibson Janesville LLC.



CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

Type: 304
 Size: 0.750" x 0.750" x 0.065" x 240.000"
 Finish: As Welded
 Your P.O.#: MX3129
 Item Code: STO.750.750.065

HEAT NO.: 9KV3 COIL NO.: 059KV3 A

CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0530	1.6770	0.0300	0.0010	0.4040	18.1970	N/R	8.0960
Cu	Ti	Al	N	Co	Cb	N/R	
N/R	N/R	N/R	0.0520	N/R	N/R		

MECHANICAL PROPERTIES:

YIELD STRENGTH P.S.I.	TENSILE STRENGTH P.S.I.	ELONGATION %	HARDNESS
49390	97530	47.29	85 HRB

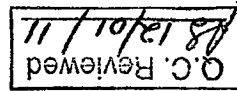
Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 11/29/2011

Rob Kaminski

Rob Kaminski

Metallurgical Lab Technician



190 Froisher Drive, Waterloo, Ontario, N2V 2A2
 Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)

07/07/2011 From: MARMON/KEYSTONE CORPORATION
M/K OR: INIT.:
C.P.O.:
C PART:

To:

OR.REF:
SLSPRS:

ATS .625 .049 D6061 T6

Plant Serial: 00009819
Kaiser Order Number: 207055
Line Item: 002

Page 1 of 2

Nathaniel Stevens, Quality Manager

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file subject to examination.

CERTIFICATION

LIMITS	SI	Fe	Cu	Mn	Mg	Co	Zn	Pb	Al	Si	Fe	Al
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00
R30372	.58	.31	.18	.04	.92	.05	.05	.02	.01	.01	.00	.03

Chemical Composition (wt%), Aluminum Remainder

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTACTS	BEND
F00010801	0001	1	47.3	41.3	17.0	N/A	N/A	N/A
F00010801	0002	1	47.0	41.4	17.0	N/A	N/A	N/A

Actual Physical Properties

SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA		SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA	
CUSTOMER PO NUMBER:	81-13884-2	SHIP DATE:	AT/625.049/734
KAISER ORDER NUMBER/ LINE ITEM:	207055 / 002	SHIP LOT NUMBER:	F00010801
WEIGHT SHIPPED:	593.000 LB	QUANTITY:	476.000 PCS
BA NUMBER:	207188	DIAMETER/THICKNESS:	12.000 FT
TEMPER:	T6	LENGTH:	12.000 FT
PRODUCT DESCRIPTION:	Seamless Tube/Pipe	ALLOY:	6061

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

KAISER
ALUMINUM
FABRICATED PRODUCTS

CERTIFIED TEST REPORT
<http://certs.kaiseraluminum.com>

Best in Class

07/07/2011 From: MARMON/KEYSTONE CORPORATION
M/K OR: INIT.:
C.P.O.:
C PART:

To:

OR. REF:
SLSPRS:

Line Item: 002

Page 2 of 2

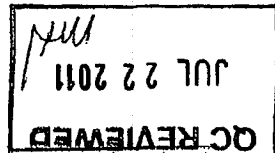
Kaiser Order Number: 207055

Plant Serial: 00009819

Nathaniel Stevens, Quality Manager

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

CERTIFICATION



MANUFACTURED IN USA MELTED IN USA

Miscellaneous Notes

Description: MADE IN USA
OD: 0.625"; Wall: 0.049"; Round
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3E,
WW-T-700/4E, WW-T-700/5E, WW-T-700/6E, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DEAR 252.225-7001 and DEAR 252.225-7014
No Weld Repair. Mercury free.


Applicable Requirements:

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

Best in Class

KAISER
ALUMINUM
FABRICATED PRODUCTS



DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053

PURCHASE ORDER
 Purchase Order ID PO16519
 Purchase Order Date 3/21/12
 PO Print Date 3/21/12
 Page Number 1 of 2

Order From : VC-MAR001		MARMON/KEystone CANADA LTD.		290 CHEMIN DU TREMBLAY		BOUCHERVILLE, QC J4B 5X9		CA	
Contact Name		Vendor Phone		Vendor Fax		Vendor Account Nbr			
Buyer		Requisition Nbr		Tax Resale Nbr		Terms		Currency	
Chantal Lavoie		10127-2607		10127-2607		Net 30		CAD	
FOB		Destination-Collect							

Ship To : DART AEROSPACE LTD
 1270 ABERDEEN
 HAWKESBURY, ON K6A 1K7
 CANADA

Line Nbr	Reference	Description/	Reg Date/	Reg Qty/	Ship Method	Unit Price	Extended Price	Vendor Part Number
1	M304TR0.750W.049	304 RD Tube .750 x .049W	3/26/12	500.00	TST ground	\$2.2200	\$666.00	
Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269								
2	M304TS0.750W.065	304 SQ Tube .75x.75x.065W	3/26/12	600.00	TST ground	\$2.3000	\$1,380.00	
Special Inst: MATERIAL: AISI 304/316 SEAMLESS STEEL SQUARE TUBING AS PER ASTM A534 MILL FINISH OR ASTM A260 MILL FINISH								
3	M6061T6T0.625W.049	6061-T6 RD Tube .625 x.049W	3/26/12	48.00	TST ground	\$2.3800	\$114.24	
Special Inst: MATERIAL: AISI 304/316 SEAMLESS STEEL SQUARE TUBING AS PER ASTM A534 MILL FINISH OR ASTM A260 MILL FINISH								

Change Nbr: 1
 Change Date: 3/21/12
 No substitution or deviation without consent.
 Certificate of Conformity or Material Certification required when applicable

MATERIAL CERTIFICATION

READ UPON DELIVERY

Special Inst:

MATERIAL: 6061-T6 OR 6061-T62

TUBING PER

WW-T-700/6 OR AMS 4080 OR AMS 4082

OR

QQ-A-200/8 OR QQ-A-225/8

PO Total:

\$2,160.24

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
800 361 8142		
Vendor Fax	Tax Resale Nbr	
450 641 4357		
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.

290 CHEMIN DU TREMBLAY

BOUCHERVILLE, QC J4B 5X9

CA